

Near Infrared Grain Tester AN-820

Operating Manual

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1. Features



The Model AN-820 composition analyzer is a desk top grain tester (Transmittance type) that utilizes applied near-infrared rice analysis technology.

It employs total-grain measurement formulas for measuring without crushing the sample grain to pieces, so it makes it possible to analyze grain quickly and easily.

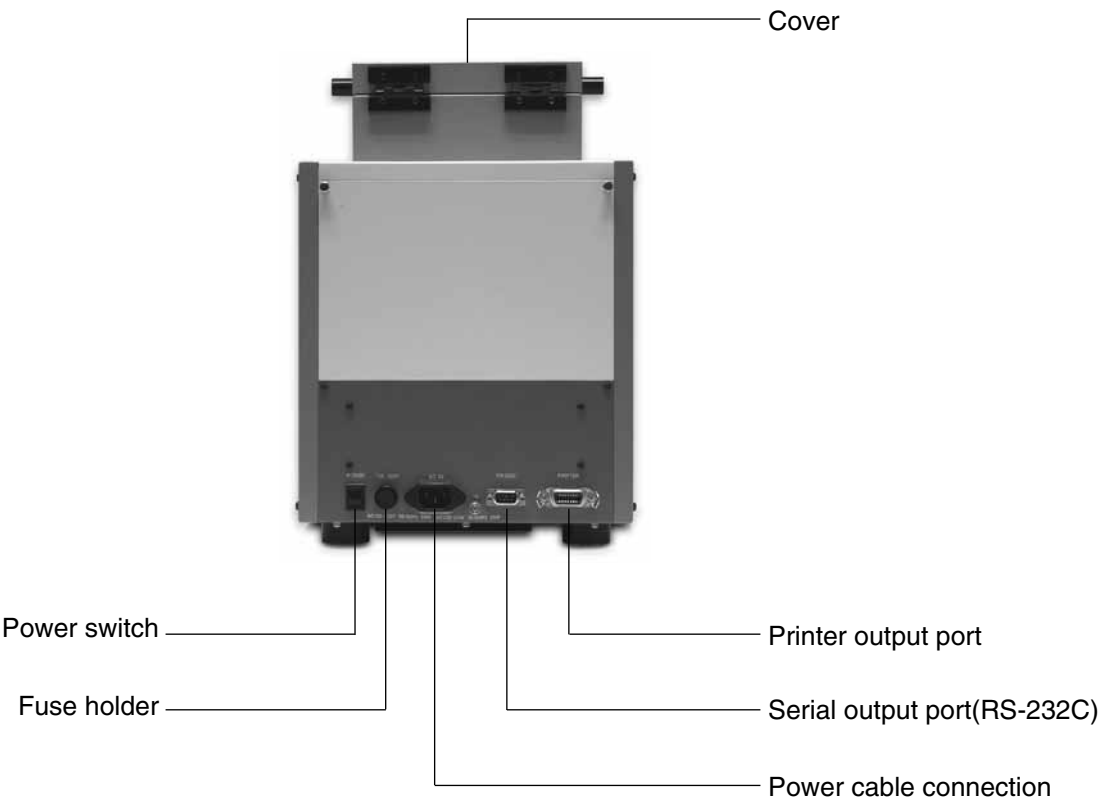
By utilizing halogen lamp, grating system and NMOS photo-diode array detector, and the result is that we are able to achieve high stability.

2. Main unit & Parts names

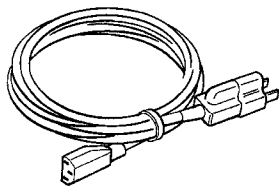
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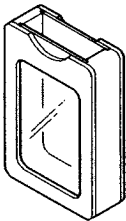
< Rear side >



[Accessories]



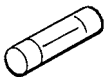
Power cable



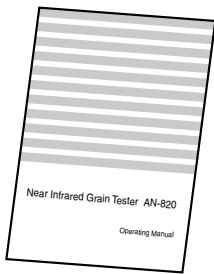
Sample case



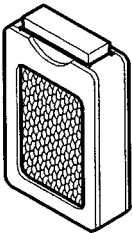
Sampling cup



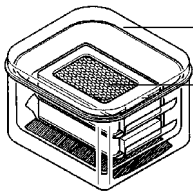
Fuse



Operating manual



Standard samples
(Brown rice / Milled rice)



Storage container
Standard samples

Storage container for standard samples

3. Specifications

Measurement Method	:	Near Infrared Transmittance
Light Source	:	Tungsten lamp (lamp life 2000hrs)
Applications	:	Short Brown Rice, Short Milled Rice, H-Moist Short B.R., R.F.R-B.G., R.F.R-TWR, Long Brown Rice, Long Milled Rice
Constituents	:	Protein, Moisture, Amylose (reference value)
Sample Volume	:	Approx. 60mL
Calibration Memory	:	4 constituents × 8 channels
Measurement Time	:	Approx. 40 sec
Operating Environment	:	10~35°C (Non-condensation)
Display Format	:	320 × 240 dot-matrix large-size LCD
Displays Content	:	Calibration settings / names, Protein, Moisture, Amylose (reference value), Quality Evaluation Value (Q.E.V)
Power Source	:	AC100V~240V (50/60Hz)
Dimensions	:	260(W) × 350(D) × 380(H)mm
Weight	:	13kg
Accessories	:	<div>Power cable 1pc</div> <div>Sample case 1pc</div> <div>Sampling cup 1pc</div> <div>Fuse 1pc</div> <div>Operation manual 1pc</div> <div>Standard samples (Brown Rice, Milled Rice) 2pc. (per each)</div> <div>Storage container for standard samples 1pc</div>
Option	:	Printer model VZ-330 (100V/220V)

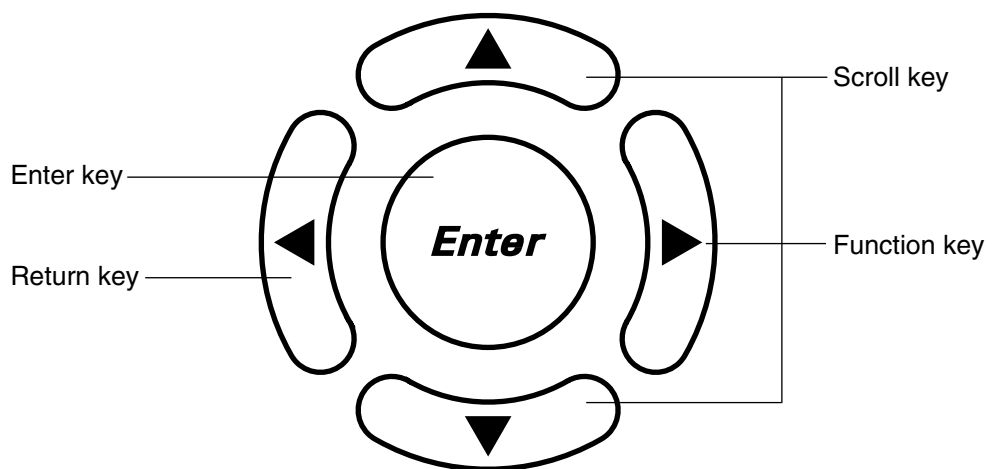
Note : AN-820 should be used below 35°C in environment condition. If the environment temperature is over 50°C, the precision spectroscope would be damaged. And The AN-820 should be also stored below 50°C environment condition.

Note : Pre-calibration with recommended conditions are as below.

Display range	Protein	:	4	~	12%
	Moisture	:	10	~	20%
	Amylose(Reference)	:	10	~	40%
Recommendation conditions		:	15~30°C (Non-condensation)		

Note : A backup battery has been built to this unit so that even if the electricity is cut-off, the calibration in memory will not be lost. Please contact the service desk of our company regarding an replace of backup battery.

4. Keypad Explanation



Enter key : Press this key when you begin measuring or you want to execute or confirm a selected item.

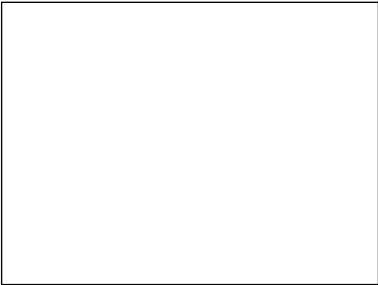
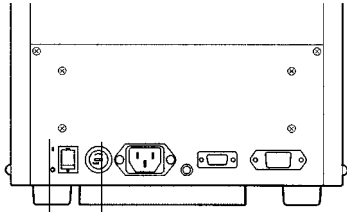
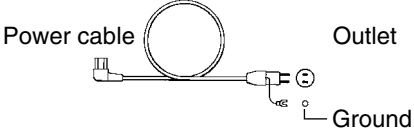

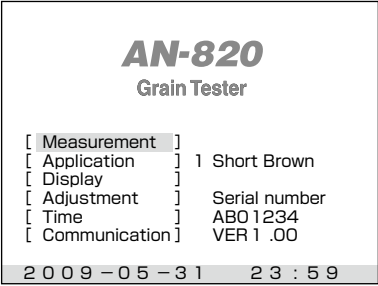


Return key : Press this key when you want to return to a previous screen or when you want to invalidate a selected item.

Scroll key : Press this key when you are selecting an item at the top of the screen or when you want to increase or decrease a numerical value.

Function key : Press this key when you will use a function that was specially set-up at the top of the screen.

5. Preparation



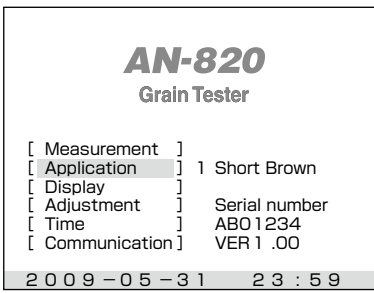


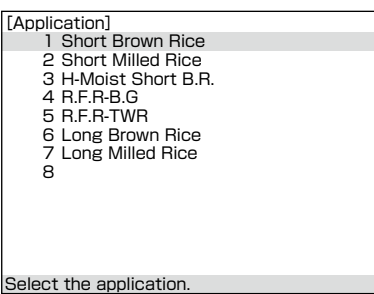


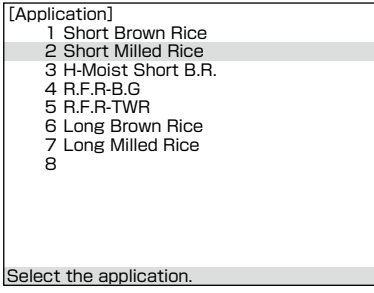


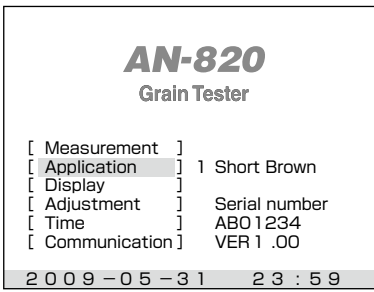
5-1. Power ON

Operation	Display	Explanation
<p>1. Plug the power cable into this unit and connect it to outlet.</p>		 <p>Power Connector</p> <p>Power switch</p>  <p>Power cable</p> <p>Outlet</p> <p>Ground</p>
<p>2. Turn the power switch “ON”, which is located rear side.</p> <p> Initial screen will be displayed.</p>		 <p>ON</p> <p>[] means, turn [ON]</p>  <p>OFF</p> <p>[○] means, turn [OFF]</p> <p>In case that the screen isn't Showing or is hard too see, adjust the “Contrast set dial” on the bottom of unit by turning it until thr screen is easy to see.</p>

Note : Approximately one hour before operation, turn the power “On”, and begin warming up the device.

5-2. Calibration Selection



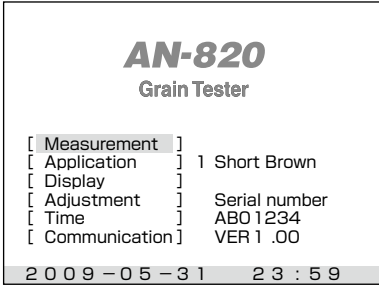

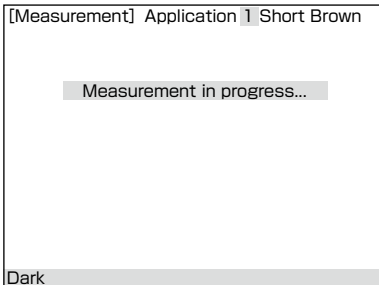
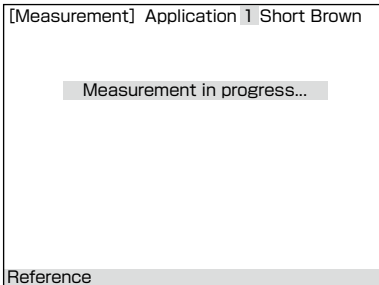
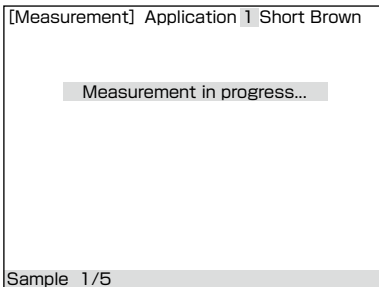
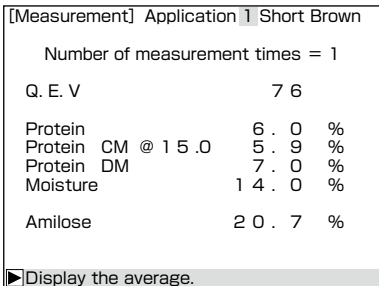
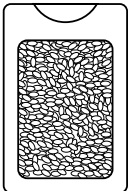


With near-infrared composition analyzers similar to this unit, you prepare each pre-calibration and then analysis compositions. AN-820 has an eight channel capacities and pre-calibrations is done by our company. Before starting analysis, please select a proper calibration according to the grain you want to measure.

Operation	Display	Explanation
1. By using   keys, select the "Calibration" setting.	 <p>AN-820 Grain Tester</p> <p>[Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO1234 [Communication] VER1 .00</p> <p>2009-05-31 23:59</p>	
2. Press the  key.  The list of pre-calibration is displayed.	 <p>[Application] 1 Short Brown Rice 2 Short Milled Rice 3 H-Moist Short B.R. 4 R.F.R-B.G 5 R.F.R-TWR 6 Long Brown Rice 7 Long Milled Rice 8</p> <p>Select the application.</p>	The existing, selected Calibration is displayed.
3. Select a calibration by using   keys.	 <p>[Application] 1 Short Brown Rice 2 Short Milled Rice 3 H-Moist Short B.R. 4 R.F.R-B.G 5 R.F.R-TWR 6 Long Brown Rice 7 Long Milled Rice 8</p> <p>Select the application.</p>	
4. Press the  key.  Calibration will be selected and back to initial screen.	 <p>AN-820 Grain Tester</p> <p>[Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO1234 [Communication] VER1 .00</p> <p>2009-05-31 23:59</p>	


Note : A backup battery has been built to this unit so that even if the electricity is cut-off, the calibration in memory will not be lost. Please contact the service desk of our company regarding an replace of backup battery.

6. Measuring Procedure

6-1. Measuring

Operation	Display	Explanation
1. By using   keys, select the "Measurement" setting.	 <p>AN-820 Grain Tester</p> <p>[Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO 1234 [Communication] VER 1 .00</p> <p>2 0 0 9 - 0 5 - 3 1 2 3 : 5 9</p>	
2. Set the sample case and close the cover, and press the  key.	 <p>[Measurement] Application 1 Short Brown</p> <p>Measurement in progress...</p> <p>Dark</p> <p>↓</p>  <p>[Measurement] Application 1 Short Brown</p> <p>Measurement in progress...</p> <p>Reference</p> <p>↓</p>  <p>[Measurement] Application 1 Short Brown</p> <p>Measurement in progress...</p> <p>Sample 1/5</p> <p>↓</p>  <p>[Measurement] Application 1 Short Brown</p> <p>Number of measurement times = 1</p> <p>Q. E. V 7 6</p> <p>Protein 6 . 0 %</p> <p>Protein CM @ 1 5 . 0 5 . 9 %</p> <p>Protein DM 7 . 0 %</p> <p>Moisture 1 4 . 0 %</p> <p>Amilose 2 0 . 7 %</p> <p>▶Display the average.</p>	 <p>Pouring the sample into the sample case. Strongly tap the bottom of the sample case approx. 10 times in order to make the sample settle firmly. Add additional sample, if there is empty space at the top.</p> <p>Never open the cover during Measurement.</p> <p>Measurement of built-in standard is in progress.</p> <p>Measurement of sample grain is in progress. Five different parts of sample grain should be measured at one measurement.</p> <p>Remove the sample case after measuring compositions.</p> <p>Press the  key, if you want to measure next sample continuously.</p> <p>If press the  key, initial screen will be displayed.</p>

Note : During and /or measurement, there are times when the following messages will be displayed.

In whichever case except Error 09, press  key, and redo the measurement from the very beginning.

Error 01 :
Stepping motor wrong.

This message appears when stepping motor which works for transporting sample grain case for measurement is wrong thus sample case may stop moving on the way for measurement.

Error 02 :
Standard measurement wrong.

This message appears when built-in standard is wrong.

Error 03 :
(04)
Sample too bright.
(dark)

This message appears when the penetration rate of light from the sample is either greater or less than the permissible range.

Error 05 :
(06)
Instrument temp. too high.
(low)

This message appears when the temperature of the operating environment is either higher or lower than the permissible range.

Error 07 :
(08)
Sample temp. too high.
(low)

This message appears when the temperature of the sample is either higher or lower than the permissible range.

Error 09 :
Instrument temp. too high.
Cool the instrument down
to ambient temp.

This message appears when the temperature in Spectrophotometer is over 45°C and the power is forcibly turned off. In this case, the instrument should be cooled down by leaving it under airy place until it reached to the ambient temperature. The power should be on after confirming that the instrument temperature is cooled down to the ambient temperature.

[Measurement] Application 1 Short Brown			
Number of measurement times = 1			
Q. E. V			**
Protein		++ . +	%
Protein CM @ 15.0		** . *	%
Protein DM		** . *	%
Moisture		11 . 9	%
Amilose		20 . 7	%
▶Display the average.			

++.+ : Over the upper limited of Display range.

--.- : Under the lower limited of Display range.






** : When the calculation is not available.

Note : AN-820 utilizes a transmittance measurement method, empty space in the sample cases will lead to measurement errors. It is important into the sample case firmly in such a way that there are no empty spaces.



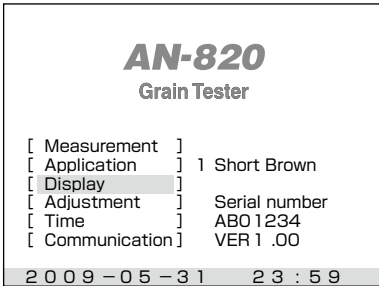



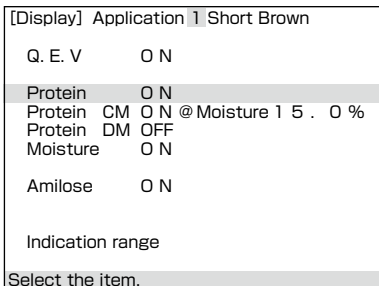



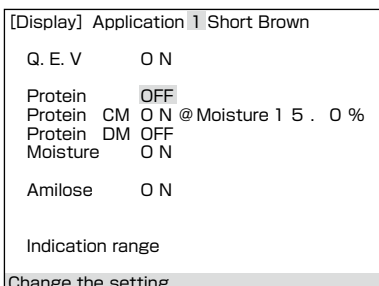

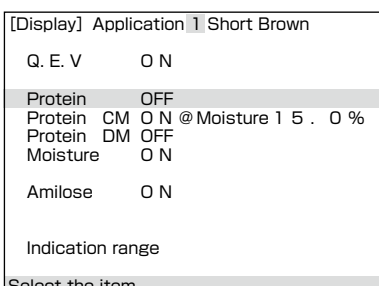





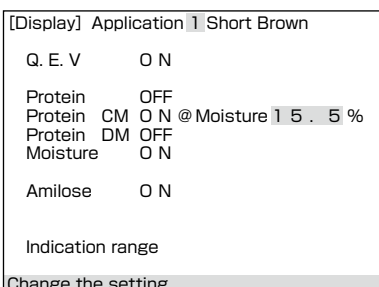



Note : A temperature sensing element is inserted into an opening in the bottom of the sample case in order to measure the temperature of the sample and perform temeprature compensation. However, in order to obtain the most precise measurement results, it is best if different temperarure between the sample and the environment in which the unit is installed are kept to a minimum.

Note : AN-820 should be used below 35°C in enviroment condition in order to equip precision spectro-scope which would be damaged in high enviroment condition.

6-2. Average Display











Operation	Display	Explanation
1. When performing repeated measurements the number of times measured increase. (1~9)	<div>[Measurement] Application 1 Short Brown</div> <div>Number of measurement times = 1</div> <div>Q. E. V7 4</div> <div>Protein6 . 3 %</div> <div>Protein CM @ 15 .06 . 3 %</div> <div>Protein DM7 . 3 %</div> <div>Moisture1 4 . 2 %</div> <div>Amilose2 1 . 5 %</div> <div>▶Display the average.</div>	Following the 9th measurement, the counter will automatically reset and start over at 1. In addition, at the times when you press the  key or  keys, the next measurement will become the first.
2. Press the  key, the average value based on those repeated measurements will be displayed.	<div>[Measurement] Application 1 Short Brown</div> <div>Average Number of measurement times = 1</div> <div>Q. E. V7 5</div> <div>Protein6 . 2 %</div> <div>Protein CM @ 15 .06 . 1 %</div> <div>Protein DM7 . 2 %</div> <div>Moisture1 4 . 1 %</div> <div>Amilose2 1 . 1 %</div> <div>▶Displaying the average.</div>	On this screen, if the  key is pressed, a new measurement can be performed. When the average value is displayed, the counter resets and the next measurement becomes the first one. If the  key is pressed, the initial screen will be displayed.

6-3-1. Setup the Display Conditions

Operation	Display	Explanation
1. By using   keys, select the "Display" setting.		
2. Press the  key. And select a item you want to change by using   keys.		In case "Display" is ON.
3. Press the  key, and select either the "Display" or "Don't Display" choice for each item by using   keys.		In case "Display" is OFF.
4. Press the  key.		<p>If you want to set another choices, repeat operation procedure 2~4.</p> <p>If you press the  key, the initial screen will be displayed.</p>
<p>In addition to the protein CM ON, pressing  key will allow you to set the "@ moisture %" for calculating the protein CM by using   key. And press the  key.</p>		<p>"@ Moisture %" is changeable.</p> <p>While you press the  key, you can increase and decrease the values quickly with   keys.</p>

CM(Constant Moisture basis)
DM(Dry Moisture basis)

6-3-2. Setup the Indication Range

Operation	Display	Explanation
1. By using   keys, select the "Indication range" setting.	<div> [Display] Application 1 Short Brown Q. E. V O N Protein O N Protein CM O N @ Moisture 1 5 . 0 % Protein DM OFF Moisture O N Amilose O N Indication range Select the item. </div>	
2. Press the  key.	<div> [Indication range] Application 1 Short Protein Upper limit 1 2 . 0 % Lower limit 0 4 . 0 % Moisture Upper limit 2 0 . 0 % Lower limit 1 0 . 0 % Amilose Upper limit 4 0 . 0 % Lower limit 1 0 . 0 % Select the item. </div>	
3. By using   keys, and choose items, and press the  key.	<div> [Indication range] Application 1 Short Protein Upper limit 1 2 . 0 % Lower limit 0 4 . 0 % Moisture Upper limit 2 0 . 0 % Lower limit 1 0 . 0 % Amilose Upper limit 4 0 . 0 % Lower limit 1 0 . 0 % Select the item. </div>	In case "Protein Upper" is selected.
4. Change the value by using   keys until the fixed and press the  key.	<div> [Indication range] Application 1 Short Protein Upper limit 1 2 . 0 % Lower limit 0 4 . 0 % Moisture Upper limit 2 0 . 0 % Lower limit 1 0 . 0 % Amilose Upper limit 4 0 . 0 % Lower limit 1 0 . 0 % Change the setting. </div>	<p>If you want to set another choices, repeat operation procedure 2~4.</p> <p>If you press the  key, the initial screen will be displayed.</p>

(1) Protein CM Display (CM : Constant Moisture basis)

AN-820 's protein content shows the percentage contain in terms of whole grain, including moisture. This alternative is convenient at times, when you are, for example, calculating the weight of protein inside grain that was measured. But when you compare proteins among many different moisture is contained, there are times when it is convenient to assume the fixed moisture content. This consideration is "CM Protein" which is displayed as protein conversion by assuming the fixed moisture content (with AN-820, this is the same as the "@ Moisture %" is specified). When the fixed moisture content is assumed to be " 0% ", this is referred to as a "dry conversion" (DM : Dry Moisture Basis)

The conversion formula is as follows, so if Protein, Moisture, and / or "@ Moisture %" are set incorrectly, The "CM Protein" conversion value will not be displayed correctly.

$$\text{Protein CM} = \frac{\text{Protein} \times (100 - @ \text{ Moisture } \%)}{100 - \text{Moisture}}$$

(2) Calculation of Q.E.V. (Quality Evaluation Value)

Calculation of Q.E.V is based on moisture and Protein (as is) when "Protein CM" is not set.

When moisture is set under 10% and "Protein CM" , Q.E.V is calculated based on Moisture and CM (as is). When Moisture is set over 10%, and "Protein CM" , Q.E.V is calculated based on preset Moisture and Protein (CM).

6-4. BIAS Adjustment

With a rice-analysis device that applies Near-Infrared method like this unit, there are times when the extended use of light-emitting parts, sensors, etc. experiences minor changes that happen over time that can cause the measurement value to change. The difference between AN-820 's measurement value and composition values of standard samples (The known sample from the previous correct composition value) is referred to as the bias.

To adjust bias of the unit, there are two models manual or automatic.

To set unit manually, prepare several standard samples which should be different values per each composition, performing measurement as usually several times. And then calculate requested bias per composition by manual.

To set unit automatically, prepare one standard sample, and as you measure according to display, the automatic bias adjustment should run smoothly.

Note : With the automatic adjustment, you need only one standard sample, so it is often convenience to do, but you need to be careful of doing the adjustment incorrectly when making mistakes with standard sample or doing other things to throw off the results.

(1) Manual adjustment mode

With manual setting, prepare 3 or 5 samples and calculate the difference between average value of AN-820 and average value of standard samples for each composition. Because this alternative uses multiple samples to perform the bias adjustment, it is able to perform more accurate bias adjustment than automatic adjustment.

Example of calculating Protein value and Performing Manual setting

In case of 3 type of sample (as Standard Samples)

- Measure samples to be tested 3 times each by AN-900 and calculation

Protein Values	A	B	C
1th time	6.3	5.4	7.0
2th time	6.4	5.3	7.0
3th time	6.2	5.3	7.1
Average	6.3	5.3	7.0

Average of 3 sample' s average $(6.3+5.3+7.0)/3=$ **6.2**

- Calculate average of standard sample' s values (as standard samples)

	A	B	C
Protein of standard sample	6.8	5.6	7.4
Average of satandard sample' s $(6.8+5.6+7.4)/3=$	6.6		

- Calculate BIAS value

BIAS value = AV. standard samples - AV. measurements

$$\mathbf{0.4} = \mathbf{6.6} - \mathbf{6.2}$$

0.4 is decided as BAIS value

BIAS procedure is shown on the next page

When you can not prepare more than one standard sample

In order to perform accuracy and successful bias adjustment, we recommend the alternative where you need 3 or 5 samples as standard samples, as is mentioned above. However, in case that you only have one standard sample, as s simple alternative, you measure it three time, and calculate average, and decide BIAS value.

- Measure samples to be tested 3 times each by AN-900 and calculation

Protein average of measured values by AN-900 **6.3**










- Refer to standard sample protein value **6.8**

- Calculation bias value

BIAS value = Standard value of sample - AV. measurements

$$\mathbf{0.5} = \mathbf{6.8} - \mathbf{6.3}$$

0.5 is decided as BAIS value

Operation	Display	Explanation
1. By using   keys, select the "Adjustment" setting.	<div style="text-align: center;"> AN-820 Grain Tester </div> <div style="margin-top: 10px;"> [Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO1234 [Communication] VER1.00 <hr/> 2009-05-31 23:59 </div>	
2. Press the  key. And select item by using   key.	<div style="border: 1px solid black; padding: 5px;"> [Adjustment] Application 1 Short Brown BIAS / Protein -00.1 % / Moisture +00.1 % / Amilose +00.1 % BIAS Auto-adjustment with STD. sample. Select the item. </div>	
3. Press the  key. And change bias value by using   keys.	<div style="border: 1px solid black; padding: 5px;"> [Adjustment] Application 1 Short Brown BIAS / Protein -00.2 % / Moisture +00.1 % / Amilose +00.1 % BIAS Auto-adjustment with STD. sample. Change the setting. </div>	While you press the  key, you can increase and decrease the values quickly with   keys.
4. Press the  key.	<div style="border: 1px solid black; padding: 5px;"> [Adjustment] Application 1 Short Brown BIAS / Protein -00.2 % / Moisture +00.1 % / Amilose +00.1 % BIAS Auto-adjustment with STD. sample. Select the item. </div>	<p>If you want to set another choices, repeat operation procedure 2~4.</p> <p>If you press the  key, the initial screen will be displayed.</p>

Note : Sometimes, BIAS adjustment doesn't run correctly - For example when the windows on sample case is dirty or when the sample becomes rather damaged. If it get dirty, measure after wiping the dirt off of it. In case that the sample is damaged, you would be replaced new standard sample.
















Note : BIAS value is also acceptable with minus, instead of plus.





$$\text{BIAS} = \text{AV. Standard} - \text{AV. Measurements}$$

$$-0.5 = 6.1 - 6.6$$

In case of BIAS value is minus -0.5



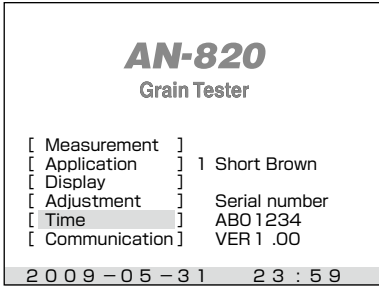



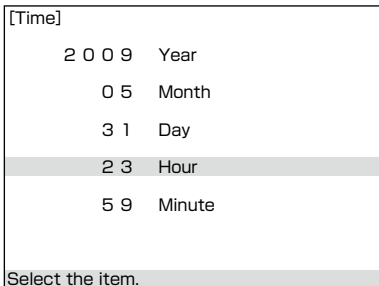



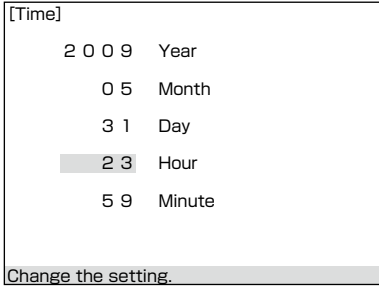




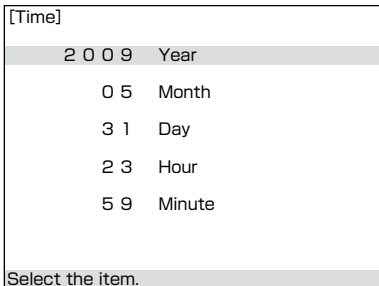

(2) Automatic adjustment mode

Operation	Display	Explanation
1. By using   keys, select the "Adjustment" setting.	<div style="text-align: center;"> AN-820 Grain Tester </div> <div> [Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO1234 [Communication] VER 1.00 <hr/> 2009-05-31 23:59 </div>	
2. Press the  key, and select "Automatic adjustment" by using   keys.	<div> [Adjustment] Application 1 Short Brown BIAS / Protein - 00.1 % / Moisture + 00.1 % / Amilose + 00.1 % BIAS Auto-adjustment with STD. sample. Select the item. </div>	
3. Press the  key.	<div> [Adjustment] Application 1 Short Brown Ingredient values of the registered standard sample. <div> Protein 06.0 % Moisture 15.5 % Amilose 20.0 % </div> <input type="checkbox"/> Start BIAS auto-adjustment. </div>	
<p>When you want to adjust individual composition values, use   keys, and change the highlighted composition. Then press the  key. Using   keys, you will be able to revise the values. When they are to your selection, press the  key.</p>	<div> [Adjustment] Application 1 Short Brown Ingredient values of the registered standard sample. <div> Protein 06.0 % Moisture 15.5 % Amilose 20.0 % </div> Change the setting. </div>	<p>While you press the  key, you can increase and decrease the values quickly with   keys.</p>



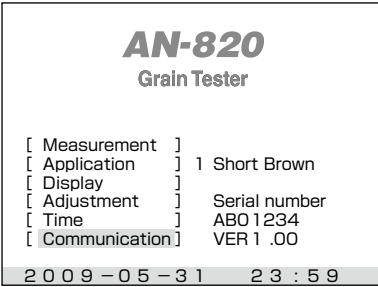



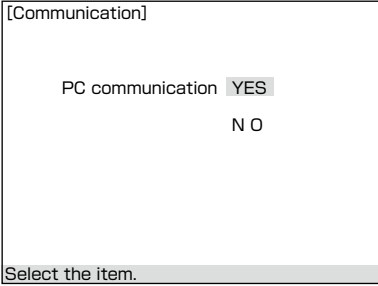

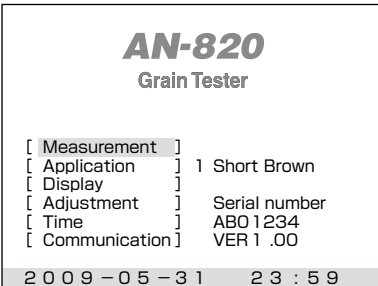
Operation	Display	Explanation
4. After confirming both composition values are correct, and press the  key.	<div> [Adjustment] Application 1 Short Brown Measurement in progress... Dark BIAS Auto-adjustment in progress... </div>  <div> [Adjustment] Application 1 Short Brown Measurement in progress... Reference BIAS Auto-adjustment in progress... </div>  <div> [Adjustment] Application 1 Short Brown Measurement in progress... Sample 1/5 BIAS Auto-adjustment in progress... </div>  <div> AN-820 Grain Tester [Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] AB0 1234 [Communication] VER 1 .00 2 0 0 9 - 0 5 - 3 1 2 3 : 5 9 </div>	<p>Never open the cover during Measurement.</p> <p>Measurement of built-in standard is in progress.</p> <p>Measurement of sample grain is in progress. Five different parts of sample grain should be measured at one measurement.</p> <p>After completing Auto Adjustment, the screen will be back to initial screen.</p>

Note : Sometimes, BIAS adjustment doesn't run correctly - For example when the windows on sample case is dirty or when the sample becomes rather damaged. If it get dirty, measure after wiping the dirt off of it. In case that the sample is damaged, you would be replaced new standard sample.

7. Time settings

Operation	Display	Explanation
1. By using   keys, select the "Time" setting.	 <p>AN-820 Grain Tester</p> <p>[Measurement] [Application] 1 Short Brown [Display] [Adjustment] Serial number [Time] ABO1234 [Communication] VER1.00</p> <p>2009-05-31 23:59</p>	
2. Press the  key. And select item by using   key.	 <p>[Time]</p> <p>2009 Year 05 Month 31 Day 23 Hour 59 Minute</p> <p>Select the item.</p>	
3. Press the  key. And change bias value by using   keys.	 <p>[Time]</p> <p>2009 Year 05 Month 31 Day 23 Hour 59 Minute</p> <p>Change the setting.</p>	While you press the  key, you can increase and decrease the values quickly with   keys.
4. Press the  key.	 <p>[Time]</p> <p>2009 Year 05 Month 31 Day 23 Hour 59 Minute</p> <p>Select the item.</p>	<p>If you want to set another choices, repeat operation procedure 2~4.</p> <p>If you press the  key, the initial screen will be displayed.</p>


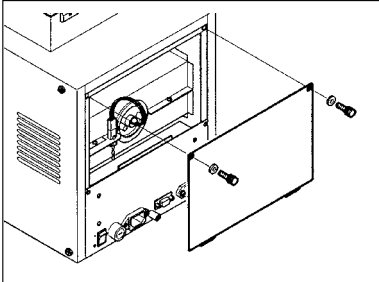
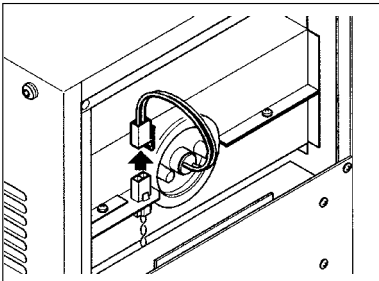
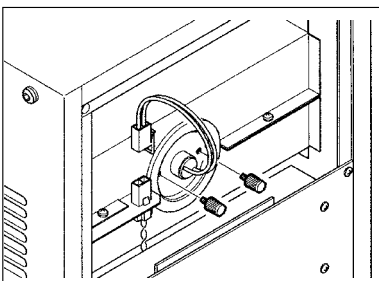
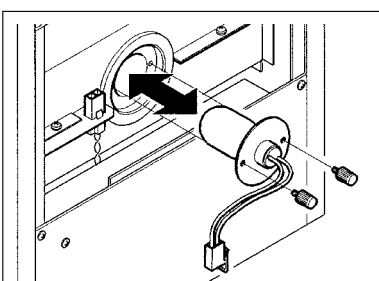
8. Communication

Operation	Display	Explanation
1. By using   keys, select the "Communication" setting.		
2. Press the  key. Select "YES" by using   keys.		If the "YES" is selected, RS-232C port which is located rear-side on chamber is available to use PC.
3. Press the  key. The initial screen will be displayed.		

9. Replacment for lamp

AN-820 uses tangsten lamp as an optical power.

In case that lamp goes defective, replace lamp according to the following procedure.

Operation	Display	Explanation
1. Turn the power switch "OFF".	 <p>[○] means, turn [OFF]</p>	
2. Remove cover behind main body by loosening two screws.		
3. Remove lamp connector .		
4. Remove two lamp fix screws.		
5. Put new lamp into the correct position and fix two lamp fixing screws. Connect lamp connector and put cover and two cover screws.		

Note : Whenever the lamp is replaced, Bias adjust should be done.

10. Cleaning

When the surface of AN-820 is found dirty, wipe it by soft cloth. If extremely dirty, wipe with wet cloth.

Note : Do not use any volatile chemicals such as a thinner or benzene.

Note : While measurement is in progress, some grain sample may be spilt out and is dropping on the tray of the bottom of AN-820.

From time to time, remove the tray and dump spilt sample grain.



<Appendix >Guidelines for using AN-820 with Maximum Accuracy

1. Preface

In order to keep the minor changes' effects on the measurement to a minimum, please be sure to carry out the standard check based on the standard sample at times again when, for example, the multiple people take the measurements or there is a power failure during the measurements or when you believe the results to be doubtful or inaccurate.

2. Check for standard sample

(1) Standard sample

As a standard sample, short brown and milled rice are included.

(2) Standard value

Before supplying standard samples, the composition values of standard samples have been recorded were tested at company to confirm the values and then decided upon.

(3) Storage condition of Standard Sample

Standard samples should be stored in cool, dark area like a refrigerator at between 5°C ~10°C. The sample we have supplied has a usable period, but this presupposes its being stored in cold storage area. It is possible that storing the date in a warm or room temperature area will cause the standard value changes so please be sure to store it in cool, dark area. Also, be aware of the mentioned valid period of time concerning the life of the standard sample, and try to use extremely new grain as the standard sample.

Note : Don't freeze standard sample and put them in freezing-cold storage like a freezer.

(4) Measure the standard sample

More than half a day before performing the measurements, take standard sample out of the cold, dark area and put it in the same environment as AN-820. After the sample returns to normal temperature, perform measurements. Measure the standard sample 3 or 5 times, find the average values for each composition, and then compensation of each. For example, in case of moisture as follows.

	Standard	AV. measurement	Difference
Standard sample	16.0%	16.2%	0.2%

Here, the difference is 0.2%, so if it is in the normal use mode, there is no need to run the bias adjustment. If the difference exceeds 0.2%, however, perform the comparison again with the same formula. If after doing that the result is again exceeding 0.2%, perform a bias adjustment. Refer to "6-4 BIAS Adjustment" on P16.

Composition	Difference of limit (if value exceeds this, perform BIAS)
Protein	0.3%
Moisture	0.2%
Amylose (Ref)	1.0%

To the best of our abilities, we have deemed the limit values printed above to be standard. Selectable limit values that you will perform fixed bias adjustments on depending on the type of room in which you are using it.

